

2.6 DT-E

TECHNICAL AND OPERATIONAL DOCUMENTATION

INSTALLATION AND OPERATING MANUAL AND INSTRUCTIONS FOR SAFE USE

- 2. Sun protection screen Refleksol
- 2.6. Refleksol ZiiiP: 95, 120, BOX, Large

PRODUCT NAME:

• SUN PROTECTION SCREEN REFLEKSOL ZiiiP 120

PRODUCT SAFETY MARKING:

Product conforms to CE safety requirements.

This Technical and Operational Documentation:

- Is valid from: 01 April 2017
- is valid for product versions designated above.

1 TABLE OF CONTENTS

1.	Introduction	4
1.1.	Product safety tips	
1.2.	Notes on symbols and marks	4
1.3.	Definitions	
1.4.	Subject, designation and contents of the documentation	5
2.	Product technical information	6
2.1.	Technical parameters:	6
2.2.	Product characteristics	
3.	Product transport and storage	
3.1.	Completness and qualitative state of delivery	
3.2.	General conditions of product transport and storage	
3.3.	Descriptions that have to be put obligatory on the product packaging	
4.	Product installation	
4.1.	Requirements for safe installation at heights	
4.2.	Preparation to installation	
4.3.	General guidelines for installation	
4.4.	Installation tools	
4.5.	Installation	
4.5.		
4.5.		
4.5.	3 Refleksol Ziiip 120 ^{box} installation – with under-plaster cassette	16
4.6.	Electric drive	23
4.6.	1. Connection to electrical installation	23
4.6.	2. Start-up and adjustment	24
5.	System operation and product safety	25
5.1.	General safety requirements	25
5.2.	Particular safety requirements connected with particular conditions and places of product use	25
5.3.	Operation safety	26
5.4.	Supervision of safe product use	27
6.	System use and maintenance	27
6.1.	Using the system in accordance with its intended use	27
6.2.	Instructions for non-professionals	27
6.3.	Technical inspections, maintenance and repairs	27
7.	General warranty conditions	28
7.1.	Exclusions for warranty	
8.	Complaints / technical faults	30
8.1.	Complaints	
8.2.	Technical faults repair	
9.	Product diassembly / utilisation / disposal	
10.	Marking and labeling the product with the CE mark	
10.1	Product compliance with the CE standard	32
	Information accompanying the CE marking	

1. INTRODUCTION

1.1. PRODUCT SAFETY TIPS

The product was manufactured in accordance with the latest know-how in the area of constructing and manufacturing technology and meets safety requirements in accordance with the below standards.

Safe construction of the external product was achieved thanks to:

No.	Subject	European legal basis	Polish legal basis
1	External blinds. Performance requirements including safety	EN – 13561:2015	PN-EN 13561:2015
2	Construction Products Regulation (CPR)	Regulation (EU) no 305/2011 of the European Parliament and of the Council	DZ. U [Journal of Laws] 2004, No. 92, item 881 as amended by, DZ. U [Journal of Laws] 2016, No. 1570; 2015, No. 1165; 2016, No. 542
3	Essential requirements for machines	Directive 2006/42/EC of the European Parliament and the Council	Resolution of the Minister of Economy of 21 October 2008 DZ.U. [Journal of Laws] 2008 no. 199, item 1228 as amended DZ.U. [Journal of Laws] 2011.124

Accompanying documents: Declaration of performance, Declaration of conformity (product with motor), installation and use manual of motors and control.

Safe construction of the internal product was achieved thanks to:

No.	Subject	European legal basis	Polish legal basis
1	Internal blinds. Performance requirements including safety	EN 13120:2009+A1:2014	PN-EN 13120+A1:2014-04
2	Essential requirements for	Directive 2006/42/EC	Resolution of the Minister of Economy of
	machines	of the European	21 October 2008
		Parliament and the	DZ.U. [Journal of Laws] 2008 no. 199, item
		Council	1228 as amended DZ.U. [Journal of Laws]
			2011.124

Accompanying documents: Declaration of conformity (product with motor), installation and use manual of motors and control.

1.2. NOTES ON SYMBOLS AND MARKS

The below symbols (icons) denote particularly important information concerning threats and safety.

lcon	Icon meaning	Information
	INFORMATION	 Prior to using the product, its operating manual should be read. Following the operating manual guarantees: failure-free use of the product, warranty coverage against product defects. Keep the operating manual for safety of people.
1	INFORMATION	No harmful or dangerous consequences for people or facilities.
	ATTENTION!	A situation likely to cause product damage or other damage. No threat for people.
\triangle	WARNING!	Threat of danger

	DANGER!	This symbol denotes all information concerning danger, failure to observe which brings about threat to human life and health. Risk: threat of serious injury or death. Dangerous operation which may cause injuries or product damage.
4	WARNING!	Threat to human life or health due to electric shock.
	ENVIRONMENT	Marking on electric or electronic equipment subject to collection in designated places.

1.3. DEFINITIONS

The terms and definitions used within this documentation shall mean:

ROLLER BLIND: Rolled internal or external blind, installed in front of a window or in a window or between window panes or in any place within the internal or external surface of a building, where stretching and pulling (lifting and lowering) of the screen is performed with the use of a control mechanism (an electric mechanism with a drive system connected to the control system).

FABRIC: Part of the product made from fabric or other material; it is put into motion with the use of a control mechanism assuring the product fulfills its function.

1.4. SUBJECT, DESIGNATION AND CONTENTS OF THE DOCUMENTATION



Operating manual and instructions for safe use along with the manual for the engine, switches and control shall be submitted to the end user.

IMPORTANT INFORMATION REGARDING SAFETY WARNING – FOLLOWING THE MANUAL IS ESSENTIAL FOR SAFETY OF PEOPLE KEEP THIS MANUAL



The documentation is valid jointly with the information concerning a specific product.

The documentation includes:

- important recommendations concerning product installation, use and maintenance,
- important recommendations concerning product transport and storage,
- tips following which will assure long-time and fault-free use of the product.

Venska Sp. z o. o. shall not bear responsibility for damage resulting from failure to follow recommendations included in the documentation.

In order to further improve the product, Venska reserves the right to introduce changes which, while maintaining the essential technical parameters, shall be deemed purposeful for improving product operation quality and safety of use.

Venska Sp. z o. o. shall hold the copyrights to this documentation. The documentation cannot be used without permission, either partially or as a whole, for any concurrent business activity nor can it be made available to third parties.

2.1. TECHNICAL PARAMETERS:

DImensions:	Width	Height
Cassette ZiiiP 95	95 mm	100 mm
Cassette ZiiiP 120, ZiiiP 120 LARGE	126 mm	126 mm
Under-plaster cass. ZiiiP 120,ZiiiP 120 LARGE	143 mm	126 mm
Cassette ZiiiP BOX 1	161 mm	216 mm
Cassette ZiiiP BOX 2	191 mm	216 mm
System ZiiiP 95 (max)	2700 mm	3000 mm
System ZiiiP 120, ZiiiP BOX1 & BOX2 (max)	4000 mm	4000 mm
	5000 mm	3000 mm
System ZiiiP 120 LARGE Refleksol ZiiiP: Available with two-parts guide rail equipped v (internal and external use)	with a system of gaskets, zip and guidir	l ng profile enabling complete black-out
Refleksol ZiiiP: Available with two-parts guide rail equipped v	with a system of gaskets, zip and guidir Ziiip 120	ng profile enabling complete black-out Ziiip 95
Refleksol ZiiiP: Available with two-parts guide rail equipped v (internal and external use)	Ziiip 120	
Refleksol ZiiiP: Available with two-parts guide rail equipped w (internal and external use) Electric drive parameters:	Ziiip 120	Ziiip 95
Refleksol ZiiiP: Available with two-parts guide rail equipped w (internal and external use) Electric drive parameters: - supply voltage	Ziiip 120	Ziiip 95 /50Hz
Refleksol ZiiiP: Available with two-parts guide rail equipped v (internal and external use) Electric drive parameters: - supply voltage - power	Ziiip 120 230V 120 to 200 W 0,5 to 0,8 A	Ziiip 95 /50Hz 80 to 130 W
Refleksol ZiiiP: Available with two-parts guide rail equipped v (internal and external use) Electric drive parameters: - supply voltage - power - current consumption	Ziiip 120 230V 120 to 200 W 0,5 to 0,8 A	Ziiip 95 /50Hz 80 to 130 W 0,4 to 0,55 A
Refleksol ZiiiP: Available with two-parts guide rail equipped v (internal and external use) Electric drive parameters: - supply voltage - power - current consumption - protection level	Ziiip 120 230V 120 to 200 W 0,5 to 0,8 A	Ziiip 95 /50Hz 80 to 130 W 0,4 to 0,55 A 44
Refleksol ZiiiP: Available with two-parts guide rail equipped v (internal and external use) Electric drive parameters: - supply voltage - power - current consumption - protection level - continuous work time	Ziiip 120 230V 120 to 200 W 0,5 to 0,8 A IP 4 n 6 to 15 Nm (depending on the motor type) 14,16,17,26,55 rpm (depending on the motor type) 14,16,17,26,55 rpm (depending on the motor type)	Ziiip 95 /50Hz 80 to 130 W 0,4 to 0,55 A 44 nins 3 to 5 Nm (depending on the motor type) 28 or 30 rpm (depending on the motor type)
Refleksol ZiiiP: Available with two-parts guide rail equipped v (internal and external use) Electric drive parameters: - supply voltage - power - current consumption - protection level - continuous work time - torque	Ziiip 120 230V 120 to 200 W 0,5 to 0,8 A IP 4 n 6 to 15 Nm (depending on the motor type) 14,16,17,26,55 rpm (depending on	Ziiip 95 /50Hz 80 to 130 W 0,4 to 0,55 A 44 nins 3 to 5 Nm (depending on the motor type) 28 or 30 rpm (depending on the

- work temperature	20 to 60°C	20 to 60°C
Installation:		
Intended use Ziiip 95	External	
Intended use ZiiiP 120	External or internal	
Intended use ZiiiP 120 with under-plaster cassette	External	
Installation in place	Cassette installed to the ceiling, was cassette rests on the installed guide r	all or as a self-supporting system – ails

2.2. PRODUCT CHARACTERISTICS

Ziiip 95/120 is a roller blind designer so that the fabric stays in constant tension regardless of its position. Such solution allows for a full functionality of the roller blind even during strong and gusty wind. Thanks to the system of compensating gaskets in Refleksol Ziiip it is possible to achieve complete shading even with uneven elevations. It is the only solution of this kind for external use.

The product is characterised by the following qualities:

- it can be installed in window openings,
- depending on the fabric used they limit the sun light coming to the room
- they provide disperse light in the room,
- they prevent rooms from overheating, thus contributing to the improvement of thermal comfort in rooms,
- they help to limit the costs of air conditioning in the rooms,
- they limit the noise transmission to the inside,
- they do not emit any toxic substances during their work,
- emission of noise through a product with electronic drive (connected with work of mechanical parts caused by electric drive during its work) is not said to be a significant danger and it is a way of comfort, the level of acoustic pressure is up to 58dB,
- the motors have the security level IP44 which means that they are prevented from touching elements movable and under voltage with tools and wires of >1mm diameter and that they are protected from splashes of water from any direction,
- the construction of the product and driver allows to stop the fabric safely at any height within the up-down work area and stay there suspended,
- lifting and lowering of the fabric is performed with the use of an electric switch or with a remote control,
- casings for the movable parts were designed and performed in a manner assuring safety for operators as long as they are used properly,



In roller blind products with big dimensions, when there is the need to connect the fabric stripes by welding (horizontal fabric connections), there might appear the "memory effect" of the fabric. The rolling of the fabric does not cause improper functioning of the system and is not a defect of the product.

3. PRODUCT TRANSPORT AND STORAGE

3.1. COMPLETNESS AND QUALITATIVE STATE OF DELIVERY

Venska Sp. z o. o. makes every effort to ensure that the goods are produced in accordance with the order. To check the completeness of the product is purchaser's duty and it should be conducted at the time of delivery. Any discrepancies of the product with the order should be reported immediately to the driver/warehouseman/installers and noted in the proof of delivery at the risk of losing warranty. Checking the quality of the apparent defects should be done by the purchaser at the time of delivery. As apparent defects are considered mechanical damages, scratches, cracks, etc. Any discrepancies in quantity or possible replacements of parts being the evident result of Venska fault, the company agrees to supplement or replace in the shortest possible time.

3.2. GENERAL CONDITIONS OF PRODUCT TRANSPORT AND STORAGE

List:

- The product is factory-packed in a cardboard box to prevent its damage during storage, transport and during its transportation to the place of final assembly,
- For the transport purposes, the products should be set in accordance with the arrows on the packaging,
- Do not store the products in a number of layers greater than 2 due to the possibility of crushing the package which in turn can lead to permanent damage of the product,
- Products placed on the means of transport must be secured against movement and damage during transport (e.g. spacers, safety belts, etc.).
- During transportation the products must be protected from the rain or snow,
- Storage places should be dry, airy and protected from the harmful effects of weather conditions (sun, rain, etc.),
- Where the weight of the product exceeds 25kg and its transportation to the place of final assembly must be carried out by at least two persons.

3.3. DESCRIPTIONS THAT HAVE TO BE PUT OBLIGATORY ON THE PRODUCT PACKAGING



Before the installation and use of the product its Technical and operation documentation should be read carefully.

4. PRODUCT INSTALLATION

The following part covers general requirements of the product installation.

Proper installation is necessary for efficient operation of the product. Venska Sp. z o. o. recommends to use services of skilled installation crews what guarantees the Purchaser proper installation.

General requirements for safe installation

- it is necessary to follow general rules of construction art,
- it is necessary to follow health and safety regulations, especially concerning work with electricity and at heights,
- the product must be mounted in mechanical way (foams, glues and similar products are not allowed as fastening materials),
- the product should be mounted to permanent elements of the building (walls, lintels, steel structures, aluminum structures, window frames),
- the base where wall-ceiling brackets are mounted should be durable construction (concrete, brick, etc.),
- it is not allowed to mount the product on building structures that does not provide sufficient load-bearing capacity,
- product should be installed on even and dry wall surfaces that at the same time ensure proper strength and are completed according to general rules of building art,
- in case of constructions made of metal, in which components are welded together according to art of joining metal parts, installation is made to the structures of sufficient wall thickness,
- before starting the installation remove all unnecessary elements from the installation area,
- before starting the installation all mechanisms redundant for the drive operation should be immobilized.

4.1. REQUIREMENTS FOR SAFE INSTALLATION AT HEIGHTS



Installation of the product, because it requires performing work at heights, is particularly dangerous because it poses a high risk of danger to human health and safety and in particular fall from height.

The purchaser is obliged to conduct the installation of the product according to health and safety regulations applicable in a given country. The responsibility of the purchaser is to develop a plan for health and safety protection during installation. Purchaser should determine specific requirements of health and safety when working at height, and especially to ensure:

- direct supervision of work execution by the designated person (e.g. the foreman),
- adequate safeguards measures, in particular protective equipment against falls from height,
- detailed instruction of employees performing work at heights,
- necessity to use ladders with appropriate quality and safety certificates, scaffoldings, safety buckles, platforms with adequate strength for anticipated load.

Work at heights that requires using personal protective equipment against falls from height, must be performed by at least 2 people.

4.2. PREPARATION TO INSTALLATION

- unpack product and check if it contains all necessary elements for installation,
- before starting the installation check the dimensions of window opening with specifications on the packaging,
- make sure that the base where product will be mounted provides sufficient bearing capacity for safe installation and operation of the product.



Attention! Pins, screws or bolts to secure the product to the structure depend on the type of substrate, and therefore are not included with the product and its purchase has to be done by the buyer or installer.

4.3. GENERAL GUIDELINES FOR INSTALLATION

- mounting of the brackets and covers should be done with appropriate bolts and pins (they are not included with the product),
- in case of reinforced concrete lintel or solid bricks, dowels should be used for mounting. Make sure their size is correctly selected for bearing capacity,

- depending of the type of the wall structure appropriate mounting system should be selected,
- longitudinal axis of the product cassette should be leveled, otherwise the product will not roll correctly
- the product should be protected against any stains made by e.g. silicon, mortar or mounting foam, which may cause its malfunction,
- using any chemical substances containing bituminous substances or any other substances making reactions with the product is forbidden,



Improper installation may cause hazardous situation for the user.

4.4. INSTALLATION TOOLS

List:

- drills for metal and concrete,
- hummer drill,
- ladder/scaffolding,
- screwdriver,
- hammer,
- tape measure,
- Pencil/pen,
- Spirit level,
- Allen wrenches,
- cutter.

4.5. INSTALLATION



Fabric can move on the roller tube and bottom bar during incorrect transport of the product (in vertical position). Therefore one should check fabric placement on the bottom bar and roller tube before commencing the installation.



lmg. 1

1. Mark places for installation of guide rails or regulated brackets.

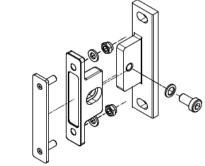


Fig. 1 Regulated bracket









2. Drill slots for mounting bolts

Img. 2

3. Level the guide rail vertically.

Img. 3

4. Mount guide rails to the base.

Img. 4

5. Mark the installation place of second guide rail, follow the same steps as with the previous one.

Img. 5





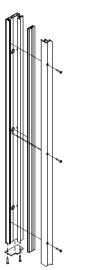


Fig. 2



6.

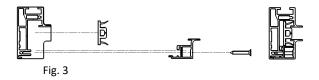
Slide cassette set onto the guide rails.

Img. 6

7. Slide guiding profile onto the zip.

Img. 7

8. Fig. 2 and 3 shows the sequence and manner of guide rail set installation and the positioning of its elements..



9. Place guiding profile in the guide rail, then put on the revision part of the guide rail.

Img. 8

DT-E 2.6: SUN PROTECTION SCREEN - REFLEKSOL ZiiiP 120 and Ziiip 95 Issue 2 / April 2017 / EN



10. Secure screws fixing the movable part

Img. 9

Check the correctness of brackets installation – their misplacement may pose a threat to humans.
 After the installation check the correct functioning of the product, set the end positions according to motor manual.

4.5.2. REFLEKSOL ZIIIP 120 INSTALLATION



1. Mark places for installation of guides or regulated brackets. Img 1.

lmg 1

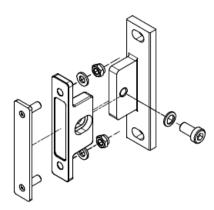
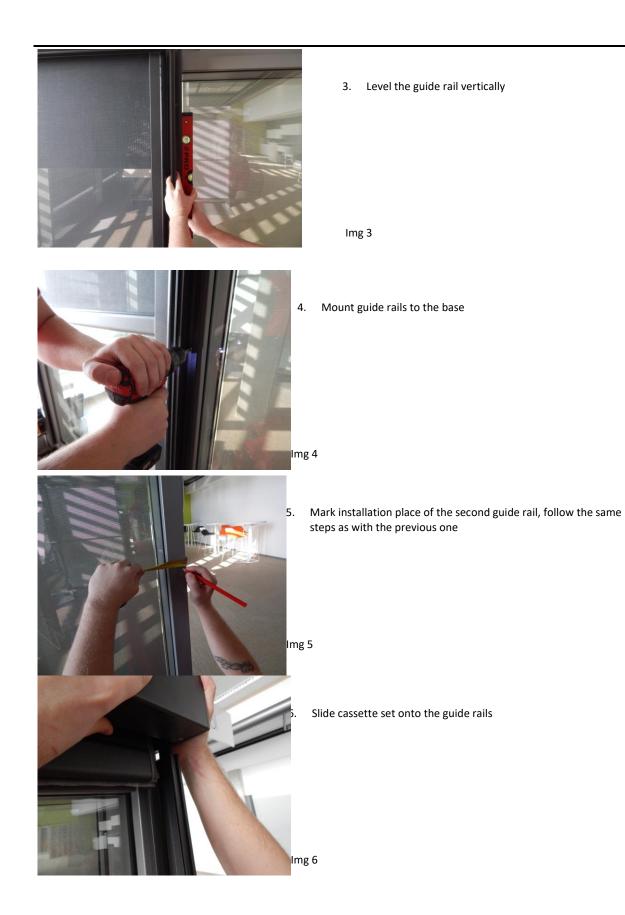


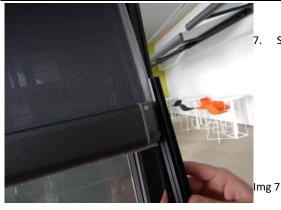
Fig. 1 Regulated bracket



2. Drill slots for mounting bolts

Img 2





Slide guiding profile onto the zip.

Fig. 2 and 3 shows the sequence and manner of guide rail set installation and the positioning of its elements.

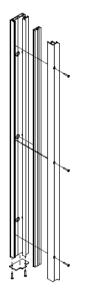




Fig. 3

Fig. 2





DT-E 2.6: SUN PROTECTION SCREEN - REFLEKSOL ZiiiP 120 and Ziiip 95 Issue 2 / April 2017 / EN

8. Put the guiding profile in the fixed part of guide rail, then put the movable part of the guide rail

Img 8

- 9. Secure screws fixing the movable part
- 10. Verify correct operations of the system

Img 9



Check the correctness of brackets installation – their misplacement may pose a threat to humans.
 After the installation check the correct functioning of the product, set the end positions according to motor manual.

4.5.3 REFLEKSOL ZIHP 120^{80X} INSTALLATION – WITH UNDER-PLASTER CASSETTE a) Installation guidelines Plaster Insulation Under-plaster cassette with revision Guiding profile Window Fabric with bottom bar Guide rail

Fig. 4. Refleksol ZiiiP 120 BOX scheme - with under-plaster cassette

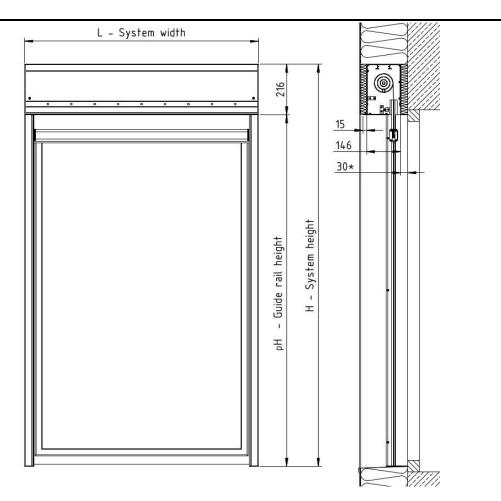


Fig. 5. Dimensions of Refleksol ZiiiP 120 BOX - with under-plaster casssette. * - variable dimension, usually 30 mm.

Instructions for under-plaster cassette installation:

- Under-plaster cassette is delivered without installation holes. They have to be done individually according to the below guidelines (Fig. 8). At least 3 openings are required for each 1m of length of the cassette.
- It is advised to use washers with bigger outer diameter for the installation of the under-plaster cassette, to avoid deformations of the cassette.
- Under-plaster cassette is delivered without hole for feeder cable. It has to be done individually according to the guidelines below. In the side of the cassette drill Ø13 opening and install the choke delivered with the system. Direct the feeder cable through the choke to the cassette.
- Guide rails and revision profiles are delivered without installation holes. They have to be done individually according to the below guidelines (Fig. 9). At least 3 openings are required for each 1m of length of the guide rail profile. Remember to remove guiding profile when drilling openings in the guide rail.
- Length of the guiding profile installed in the guide rail equals the height of the Ziiip 120 BOX system minus 150 mm.
- Window frame installation is presented on Fig. 6a, niche installation is presented on Fig. 6b.
- Fig. 7 presents the guide rail structure.
- Installation of the guide rail has to be fixed, aligned and perpendicular to the ZiiiP 120 BOX system.
- Guide rails profiles has to be installed in parallel in all planes.



Venska Sp. z o.o. is not liable for incorrect functioning of the Refleksol system, if the base does not allow for aligned and parallel installation of the guide rails.

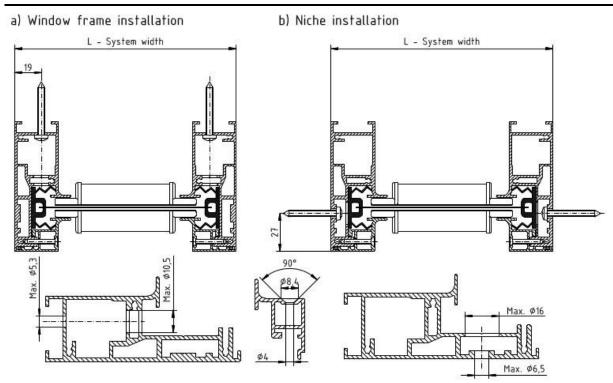


Fig. 6. Guide rails installation: a) - window frame installation b) - niche installation

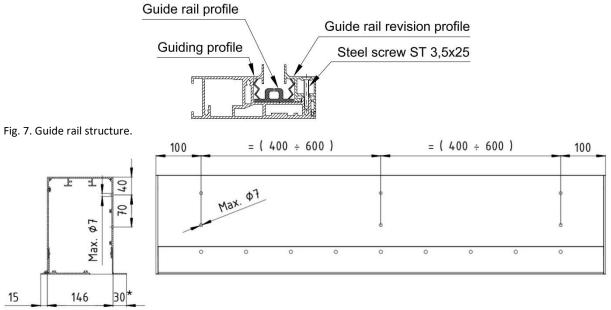


Fig. 8. Scheme of preparation of the installation holes in the under-plaster cassette. * - variable dimension, usually 30 mm.

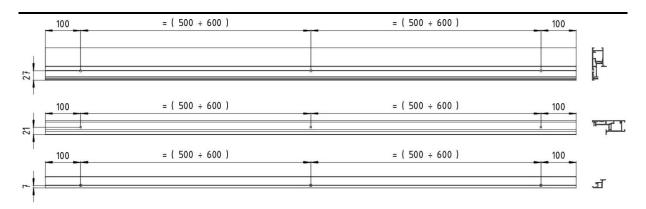
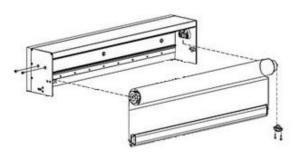


Fig. 9. Scheme of preparation of the installation holes in the guide rail fixed and revision profiles.

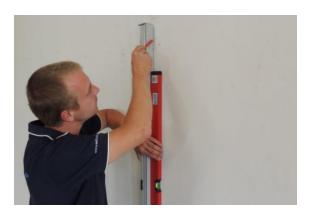
b) Installation manner.



Before cassette installation it is necessary to de-install roller tube with fabric and keep it protected from damages during cassette installation.



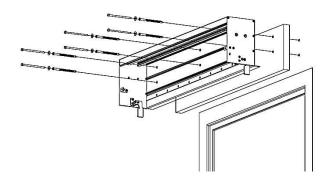
1. Remove the roller tube together with the fabric and the bottom bar bottom bar from the BOX.



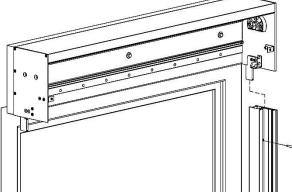
2. Measure and mark places for installation holes of the under-plaster cassette.

lmg. 1









3. Drill installation holes.

Img. 2

- 4. Prepare installation holes in the under-plaster cassette according to Fig. 8.
- 5. Install the under-plaster cassette to the facade.

NOTE: Install insulation behind the cassette (e.g. foamed polystyrene etc.) 30mm thick. On bolts placed in the insulation incompressible distance elements should be installed.

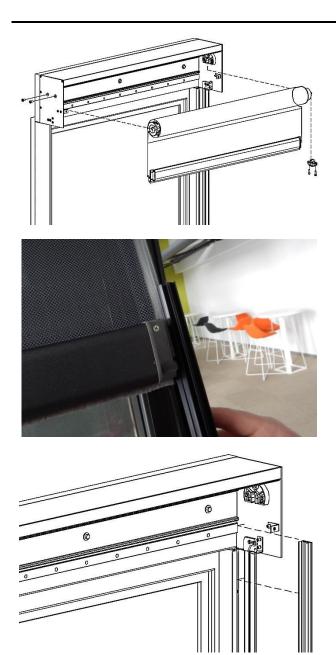
Fig. 10

6. Mark and then drill holes in the guide rail profiles and its revision according to Fig. 9.

Img. 3

7. Install guide rail to the under-plaster cassette and fix it to the base or sub-construction.

Fig. 11



8. Install roller tube with fabric and bottom bar in the under-plaster cassette.

Fig. 12

9. Slide guide profile onto the zip on the fabric edge and place it in the guide rail according to Img. 4 and Fig. 12.

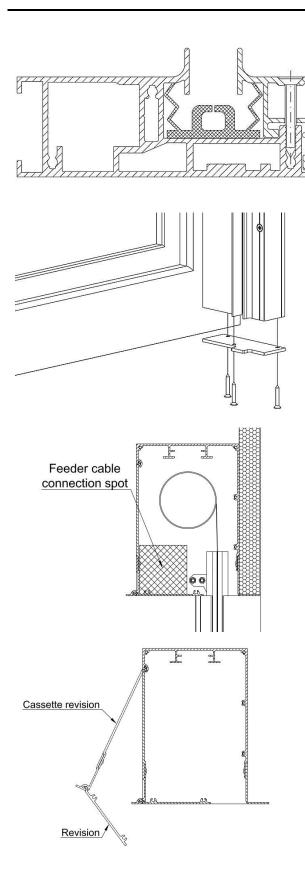
Img. 4

10. Install guiding profile in the guide rail.

Fig. 13

11. Install guide rail revision profile on guide rail profile according to Fig. 14 and 15.

Fig. 14



- Fig. 15
- 12. Install guide rails end caps on bottom ends.

Fig. 16

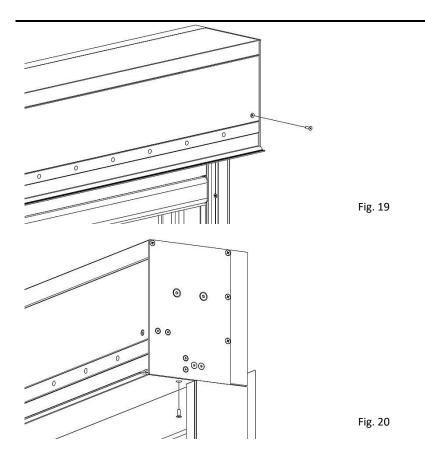
13. Connect feeder cable to the Refleksol and check the correctness of system functioning and setting end positions. Correct if necessary.

NOTE: Connection of the feeder cable should be placed in the marked spot in the cassette in a manner enabling maintenance. Cable should be placed in such a way so that no water gets to the motor. Feeder cable has to be led through the side of the cassette.

Fig. 17

14. Install revision of the under-plaster cassette according to Fig. 17-19.

Fig. 18





Secure guide rails and cassette with roller tube, fabric and bottom bar for the time of insulation and plaster execution. Special attention has to be paid so that the guiding profile, fabric and bottom bar do not get dirt.

4.6. ELECTRIC DRIVE

4.6.1. CONNECTION TO ELECTRICAL INSTALLATION

After the product is installed one may proceed to connecting the drive and control system to the previously prepared systems: power supply and control systems. Connection to the power supply system should be made in accordance with the previously elaborated individual electric diagram, including fire protection regulations. The connection must be performed by electrician possessing appropriate permissions.

Electrical connection and setup of the motors must be done in accordance with the manual of motor manufacturer. Manuals are added to the product as well as are available on motor manufacturer's website.

Environmental conditions of increased threat:

bathrooms and showers, kitchens, garages, cellars, saunas, rooms for domestic animals, operating theatres in hospitals, pump rooms, heat exchange rooms, spaces limited by conducing areas, campsites, open spaces, etc. are regarded as environments with increased threat conditions.

In rooms and spaces where there are increased threat conditions, automatic devices for switching off power supply to the damaged product should be used, e.g. residual current devices. They are recommended to be used in bathrooms, kitchens, garages and cellars. They are to be used obligatory at swimming and shower pools, saunas, construction sites, while

supplying appliances in open spaces, on agricultural and horticultural farms, on campsites and in camper vans, as well as in rooms where there is fire hazard

4.6.2. START-UP AND ADJUSTMENT

- extreme position (up and down movement of the fabric) are protected by limit switches that need to be adjusted during the installation,
- adjustment of limit switches must be done in accordance with motor's installation manual,
- prior to the first start of the product electrical measurements should be performed,
- do not start the engine without checking the correctness of system installation,

When the blinds start working attention should be paid to:

- correct rolling down and up of the roller blind
- correct activation of limit switches.



Incorrect connection of the motor can lead to product damage or create a hazardous situation.



The engine has a thermal switch, which turns off the drive after about 4 minutes of continuous work to protect against overheating. After turning off by the thermal protection appropriate time should pass before turning on again, depending on the type of engine and atmospheric conditions (about 16 minutes).

5. SYSTEM OPERATION AND PRODUCT SAFETY

5.1. GENERAL SAFETY REQUIREMENTS

- During product transport, assembly and disassembly, operation, care and maintenance, suitable regulations of industrial safety and environmental protection should be observed,
- The product should be maintained and repaired solely by the trained and suitably qualified personnel,
- The Buyer should make sure that people assigned for carrying out activities connected with current use, cleanness and maintenance of the product should be familiar with its operating manual and observe the guidelines in all points of this manual,
- Cleaning the product in a way different from the one described in "Technical inspections, maintenance and repairs" part of this document is forbidden,
- All work must be carried out with due diligence taking into account safety requirements,
- Maintenance work and product repairs should be carried out only when the product is disconnected from the power source,
- Markings on the product should be observed (e.g. icons, arrows denoting the direction of motion),
- Make sure that markings are not covered with a layer of paint or damaged in a way making it impossible to read them,
- It is recommended that the electrical design modification or change of equipment configuration be consulted with Venska,
- Before the product is put into use, this documentation should be carefully read,
- The switch should be mounted at the height conforming to the national regulations concerning disabled persons, not lower than 130cm at best.

5.2. PARTICULAR SAFETY REQUIREMENTS CONNECTED WITH PARTICULAR CONDITIONS AND PLACES OF PRODUCT USE

Particular safety requirements refer to children at the age of up to 42 months. Particular requirements for use apply to all places accessible to little children or places where they spend time such as, e.g. houses, children's homes, hospitals, churches, shops, nurseries, public places and other places whose primary destination has been changed and thus children can stay there. Particular requirements for use apply also to all these places where disabled persons spend time.



Prior to beginning to use the product, the Buyer must carry out individual risk assessment of its use with particular attention paid to the safety of children and disabled persons.

While determining product operational requirements, it is essential to take into consideration rationally predictable conditions of use and potential threats.



Do not allow children to play with the control appliances of the external and internal blinds. Keep the remote controller out of the reach of children.

Control the installation frequently for signs of wear of damage to electrical cables. Do not use if repair is necessary.

5.3. OPERATION SAFETY



The product can only be used when it is defect-free.

Recommendations and actions:

- the product is safe for use as long as the recommendations included in the documentation are observed,
- disconnect the product from electrical installation before commencing any work on the building facade, not connected with the maintenance of the product,
- all work connected with inspections and repairs of the product should be carried out by a properly trained person holding adequate qualifications,
- the system should be checked frequently for signs of wear or damage to electrical cables,
- in case signs of wear or damage to electrical cables are found, the product must not be used, the fault should be reported to an authorized person immediately,
- the remote control appliances should be kept out of the reach of children,
- entering and staying in the up-down work area of the product should take place only when it is totally open and stopped,
- while folding and unfolding the product, attention should be paid that no objects or people are present within the product work area (in the space between guide rails and bottom bar),
- no warm objects (e.g. irons, heaters etc.) shall be kept in proximity of the blind.

Forbidden activities

- Do not pull the blind up by force. Doing so may result in system damage,
- Stay clear of the work area of the blind while the system is working,
- It is forbidden to use a product not conforming to the electric shock and fire safety requirements,
- It is forbidden to exceed specific work parameters of the product determined in the technical and operational documentation,
- No sharp objects or protruding elements which can damage the system can be kept near the system,
- It is forbidden to use faulty or incomplete system (e.g. without a switch). Using such product may result in its damage, pose threat to user's health and life,
- It is forbidden to conduct self-repairs,
- It is forbidden to use the product and electrical installation without relevant and required inspections and measurements,
- It is forbidden to take off the electric drive casings,
- Do not touch the movable elements while folding or unfolding the blind. It may result in crushing, cutting, pulling in, or blocking between, e.g. the bottom bar and the other structural elements of the system,
- Within the work space of a blind there should be no obstacles that might interrupt its work or damage it, in case blind enters an obstacle, first it should be folded slightly and then the obstacle should be removed,
- Stay clear of the work area of a blind while it is working.

Centrally controlled products can activate automatically. Make sure no dangerous situation arises.

Venska Sp. z o. o. shall not be responsible for damage due to improper use.



Operating the system out of one's sight can result in heavy injuries as well as system damage.

WARNING !



Do not use the product in case of strong winds, during snow falls, freezing rain. The product might be destroyed or damaged and create danger to people nearby (refers to products installed externally).

USING THE PRODUCT IN TEMPERATURES BELOW 0°C MAY CAUSE ITS DAMAGE

In case any irregularities in product operation are found, the Supplier should be informed immediately. Using a damaged product and attempts to repair it on one's own pose threat to health and life and may void the warranty.

5.4. SUPERVISION OF SAFE PRODUCT USE

The Buyer should:

- a) in case safe product use depends on the conditions in which it is installed, submit the product to:
 - preliminary check (after it has been assembled and before handing it over to operation),
 - post-assembly check in another place,
- b) make sure that the product exposed to conditions causing degradation of its technical condition, which may bring about dangerous situations, is submitted to:
 - periodic checks and tests,
 - special check in case it is possible product safety should be worsened due to:
 - modification work,
 - natural phenomena,
 - prolonged downtime,
 - dangerous damage or accidents at work.

The above mentioned checks can be carried out by suitably qualified people.

6. SYSTEM USE AND MAINTENANCE

6.1. USING THE SYSTEM IN ACCORDANCE WITH ITS INTENDED USE

The system should be used in accordance with its intended use determined by the manufacturer. If the system is used and modified in a manner different from the one described within this documentation, the system is used incorrectly. Introducing arbitrary changes that may influence the safety of product use is strictly forbidden.

The following counts as proper product use:

- regular or predictable use which does not include, e.g. risk undertaken deliberately or consciously by the user,
- applying admissible values of work parameters,
- observing recommendations for use,
- carrying out periodic product inspections and maintenance,
- following the requirements determined in the item 'Supervision of Safe Product Use',
- data included in the item 'Technical Specifications'.

In case of improper use:

- the product can pose threat to its operators,
- the product shall be exposed to damage,
- it can be of negative influence on its functionality,
- do not use the product in the course of maintenance work (e.g. window cleaning).

6.2. INSTRUCTIONS FOR NON-PROFESSIONALS

Prior to beginning to use the product, this documentation should be carefully read.

Non-professionals shall denote people who are assigned by the Buyer to carry out activities connected with routine use, cleanness and maintenance of the product.

Being familiar with this documentation guarantees fault-free operation of the product.

List of activities that can be carried out by non-professionals:

- routine operation:
 - carrying out activities which do not influence work parameters of the product,
 - switching on and off by pressing control buttons,
- product maintenance and cleanness described in the further part of this documentation.

6.3. TECHNICAL INSPECTIONS, MAINTENANCE AND REPAIRS

It is recommended that the periodic technical inspections be carried out by specialised service crews.

The inspections consist in checking product operation, mechanism adjustment, and exchange of wear parts. Maintenance checks are conducted by the user. The product should undergo periodic technical inspections at least every 12 months by specialized service teams.

The inspections are provided against payment.

Basic activities carried out during a periodic inspection:

- Verification of:
 - product mounting to the structural elements,
 - technical condition of the movable elements of the product,
 - condition of electrical cables and inspection of their connection to the electrical system,
 - screw and rivet connections,
 - technical condition of the fabric, guides and seals,
 - mounting of the product drive mechanism (motor),
 - effectiveness of operation of the residual current device.
- Possibly adjusting and improving the mounting of the changed sub-assemblies.

Products do not require special maintenance treatment. Using the product in accordance with the manufacturer's recommendations assures the user log-term and fault-free operation. Routine maintenance activities should be carried out on a maximally opened system.

Basic product maintenance activities are:

- checking if the roller blind unfolds and folds properly,
- checking if the end switches work properly,
- cleaning visible, accessible product elements.

Cleaning metal / aluminum elements:

• It is recommended to clean slight dirt of metal / aluminum surfaces with the use of water with delicate cleaning agents.

Forbidden actions during routine maintenance.

- It is not allowed to use a pressure washer, cleaning agents, or solvents,
- It is forbidden to use cleaning agents with the addition of chlorine, ammonia, kerosene, acetone, and bleachers in order to clean the system, as well as in its proximity as it may cause the risk of corrosion.
- It is forbidden to use sharp tools (e.g. wire brushes), scratching cleaning agents (e.g. scouring powders, polish).
- Do not hold or pull the system or its individual elements tight.
- Do not replace individual elements. Spare parts should be original.

7. GENERAL WARRANTY CONDITIONS

General warranty conditions can be obtained from the trade representative of Venska Sp. z o. o.

7.1. EXCLUSIONS FOR WARRANTY

Warranty does not cover:

- Damages resulting from transport other than Venska,
- Damages resulting from storage, installation or maintenance activities other than described in the technical and
 operational documentation or Supplier recommendations, unless those activities were conducted or advised by
 the Supplier,
- Damages resulting from failure to observe Supplier recommendations contained in the technical and operational documentation of the product,
- Mechanical damages,
- Damages resulting from self-modifications conducted by the user, unless it was done by the Supplier, or on behalf of the Supplier, or with its written permission,

- Secondary damages resulting from using the product regardless of the noticed faults, unless the Supplier was notified about it and recommended further use. The assessment of damage causes is left to the rational recognition of the Supplier. Repair or change of the product due to the damages described herein can be done by the Supplier against payment.
- Faults resulting from normal wear of product parts, including: seals, lubricants, etc.,
- Repairs involving regulation, cleaning and lubrication,
- Damages of electric accessories, which was handed to the user in the form impeding from checking its functioning (e.g. cut cable motor, de-assembled sensor),
- Damages resulting from incorrect installation of the product, self-repair or adjustment,
- Damages resulting from using the product in incorrect weather conditions,
- Claims resulting from using the product regardless of damaged components.

Exclusions for fabric warranty:

- Horizontal pressure marks arising due to the rod slipped into and fixing the fabric in the roller tube,
- Asymmetrical rolling of the fabric on the roller tube due to not centering the fabric during installation,
- Asymmetrical rolling of the fabric on the roller tube due to dirt on the fabric surface (e.g. leaves, mud etc.),
- Elastic behaviour of the fabric when working in different temperature scope (connected with thermal expansion of PVC),
- "Waving" of the fabric resulting from roller tube bending,
- "Vertical waves" on the fabric resulting from vertical tensions connected with shrinking in welding places,
- Damages caused by abnormal weather conditions, lightning strikes,
- Damages resulting from accidents and unexpected events (e.g. hurricane, tornado etc.),
- Damages resulting from improper cleaning with the use of caustic and abrasive products,
- Damages resulting from cleaning the product with improper tools,
- Atmoshperic and phytosanitary pollution,
- Pollution caused by animals,
- Effect of influence of other products or objects hanging on the fabric and not being delivered as a system part by Selt.
- Fabrics from different production batches can differ in shade, in case of fabrics with metallic finishing the rate of metallisation,
- "Memory effect of the fabric": fabrics of bigger dimensions exceeding the width of the roll have to be done from several cloths of the fabric, turned and welded. As a result the fabric in some cases rolls up on the sides. This is due to the memory of the shape of the fabric tube. This effect can increase in high Releksol blinds and width below 120 cm. The effect subsides along with the product use.
- Gap in welding: in fabric wider than 430 cm (exceeding the width of the welding machine) it is necessary to make a cut in the pocket. The cut is hidden in the bottom bar what makes it almost invisible and does not influence the characteristics of the fabric. This is a technological norm.
- Fabric welding: when the width and height of the blind exceeds the width of fabric roll, then it is necessary to connect two fabric pieces by welding (fabrics are welded with heat and the visibility of welding is natural). Weldings repeat horizontally with frequency depending on the width of fabric roll. To keep homogenous pattern of fabrics within one order the weldings are done in all systems from the particular order.
- In Ziiip system fabrics there might appear waving of the fabric visible next to guide rails. This is caused by the zip deforming the fabric when the blind is rolled up. The longer the system is rolled up the more intensive this effect becomes.

8. COMPLAINTS / TECHNICAL FAULTS

8.1. COMPLAINTS

Complaint lodging procedure:

- A complaint shall be lodged in a written form in the point of sale where the purchase was made,
- Submitting the contract, order or invoice number, as well as a written complaint notification and warranty card are the conditions for accepting the complaint.
- The notification should include a detailed description of the defect, the name of the company which assembled the product and the date of finding out the defect.

Product with no invoice number, order or contract number will be considered as post-warranty product.

8.2. TECHNICAL FAULTS REPAIR

In case product defects occur, one should:

- fold the product and put it out of service,
- immediately notify the dealer about the product fault.
- notifications can be sent directly to the sales representative

9. PRODUCT DIASSEMBLY / UTILISATION / DISPOSAL



Improper system disassembly can result in severe injuries and system damage. System disassembly should be commissioned to a properly qualified assembly team or to a person suitably trained within industrial safety and with the knowledge concerning recovery.

a) Disposal of worn electrical and electronic equipment

After the end of product lifetime it must be disassembled and separate material must be segregated according to Regulation of the Minister of Environment of 9 December 2014 on waste catalogue – Dz. U. [Journal of Laws] of 2014 item 1923

Important information concerning utilization:



Pursuant to the regulations of the Act dated of 11 September 2015 about waste electrical or electronic equipment, it is forbidden to place used appliances marked with a crossed out waste bin symbol jointly with other waste. The User wishing to dispose of electronic or electrical equipment is obliged to take it to the used equipment collection spot.

The above legal obligations were introduced in order to reduce the amount of waste due to used electrical and electronic equipment and to assure a proper level of collection, recovery and recycling. There are dangerous elements in the equipment which are of particularly adverse effect on the environment and human health.

No.	Subject	European Legal Basis	Polish Legal Basis
1	Waste electrical and electronic equipment	Directive 2012/19 EU of the European Parliament and of the Council of 4 July 2012 on waste electrical and electronic equipment (WEEE)	Act of 11 September 2015 Dz. U. [Journal of Laws] of 2015, item 1688 on waste electrical and electronic equipment
2	Waste catalogue	Commission Regulation (EC) No. 574/2004 of 23 February 2004 amending Annexes I and III to Regulation (EC) No. 2150/2002 of the European Parliament and of the Council on waste statistics.	Regulation of the Minister of Environment of 9 December 2014 on waste catalogue – Dz. U. [Journal of Laws] 2014 item 1923.

a) Disposal of waste batteries

In accordance to the Act of 24 April 2009 on batteries and accumulators final user is obliged to pass waste portable batteries, which are no longer energy source, to a collection spot or to a special collection bin. It is forbidden to put waste batteries in the same container as other waste.

In order to prevent environment pollution and posing possible threat to human and animal health, dispose of the used battery to a proper collection bin in the assigned collection spots.

No.	Subject	European Legal Basis	Polish Legal Basis
1	Waste batteries	Directive 2006/66/EU of the European Parliament	Act of 24 April 2009 on batteries and
	and	and of the Council of 6 September 2006 on waste	accumulators Dz. U. [Journal of Laws] of
	accumulators	batteries and accumulators and repealing directive	2009 no. 79, item 666
		91/157/EEC	

10. MARKING AND LABELING THE PRODUCT WITH THE CE MARK

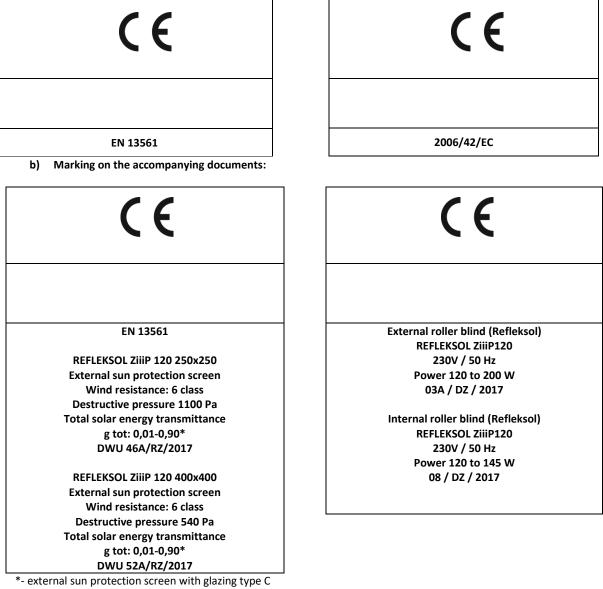
10.1. PRODUCT COMPLIANCE WITH THE CE STANDARD

Refleksol roller blinds meet the essential requirements of the standard introduced by the Polish Committee for Standardization as PN-EN 13561, which is confirmed by the manufacturer's declaration of performance and marking the product with the CE mark, as well as the requirements of the norm EN 13120.

In order to maintain this condition and assure safe use and maintenance of the system, the installation and operating manual and instructions for safe use must be observed.

10.2. INFORMATION ACCOMPANYING THE CE MARKING

a) Marking on the product:



according to EN 14501:2005; detailed data depending on the fabric type are given in a table on manufacturer's website

()

EN 13561

REFLEKSOL ZiiiP 95 250x250 External sun protection screen Wind resistance: 6 class Destructive pressure 2000 Pa Total solar energy transmittance g tot: 0,01-0,90* DWU 45/RZ/2017

REFLEKSOL ZiiiP 95 300x300 External sun protection screen Wind resistance: 6 class Destructive pressure 1500 Pa Total solar energy transmittance g tot: 0,01-0,90* DWU 51/RZ/2017

*- external sun protection screen with glazing type C according to EN 14501:2005; detailed data depending on the fabric type are given in a table on manufacturer's website

((

External roller blind (Refleksol) REFLEKSOL ZiiiP95 230V/ 50 Hz Power 80 to 130 W 03A/ DZ/2017